# **DEAR CUSTOMERS**:

Thank you for choosing **PM-NAKED/PMS/PMX** of **PGO** scooter. It is a fact that the efficiency and sustaining life of each scooter depend heavily on the operating method of each user. Thus this owner's manual will provide you a precise knowledge of easy adjusting, sustaining and precaution for your scooter. We hope you will read and check it carefully.

Please recognize your scooter model clearly in order to read the following instruments.

If there is any question, please do not hesitate to ask your dealer for assistance.

We hope you will enjoy it !

Manufactured by: Motive Power Industry Co., Ltd.

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# Check List before Delivery

Nam Add	ne : ress :	Tel :				А	ge :	Sex :		
Mod	lel :	Engine No	:			V	'IN No	:		
Deli	very date :	Year	Mo	nth		day		Dealer :		
NO	Check	. Item	Y	N	NO		Che	ck Item	Y	N
1	Steering of H	andle Bar			8	Confirm	Engine	e No & Document		
2	Gap of Brake	Lever			9	Owner's	Manua	ub contraction of the second		
3	Lights and Ho	orn			10	Operatin	ig Meth	od Introduction		
4	Fuel Tank and	d Fuel Kind			11	Periodic	Mainte	nance introduction		
5	Engine Oil			/	12	Warranty	y Introd	uction		
6	Disk Brake fl	uid								
7	Tire Pressure									
Staf	f Signature :				Cus	tomer Sig	gnature	•		

Suggestion :

\*Please Sign both customer & service Staff.

\* Mail this chart to agent, and then the Warranty will be effective.



# **PGO Warranty Card**

Name			Telephone	e	Registration date
Address					
Model	□ PM-NAKED □PMS □PMX	Displacement 50 CC 110 CC	Engine NO.		VIN.No.
		Custome	er Signature	Dea	aler Signature

#### SCOOTER SAFETY ▲WARNING

.Scooter riding requires special afford on your part to ensure your safety. Know these requirements before you ride:

#### SAFE RIDING RULES

- 1. Always make a pre-ride inspection(page 19) and perform any needed adjustments or repairs before you ride the scooter.
- 2. Many accidents involve inexperienced riders. Most countries require a special scooter riding test or license.

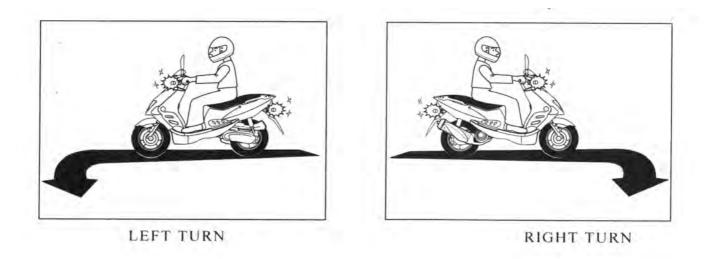
Make sure you are qualified before your ride.

NEVER lend your scooter to an inexperienced rider.

3. Many automobile/scooter accidents happen because the automobile driver does not "see" the motorcyclist.

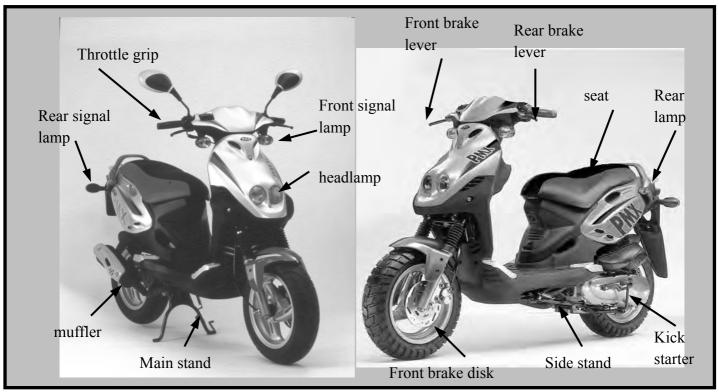
Make yourself conspicuous to help avoid the accident that wasn't your fault:

- Wear bright or reflective clothing.
- Don't ride in another motorist's "blind spot"
- 4. Obey all national and local laws and regulations.
  - Excessive speed is a factor in many accidents. Obey the speed limits, and NEVER travel faster than conditions warrant.
  - Signal before your make a turn or lane change. Your size and maneuverability can surprise other motorists.



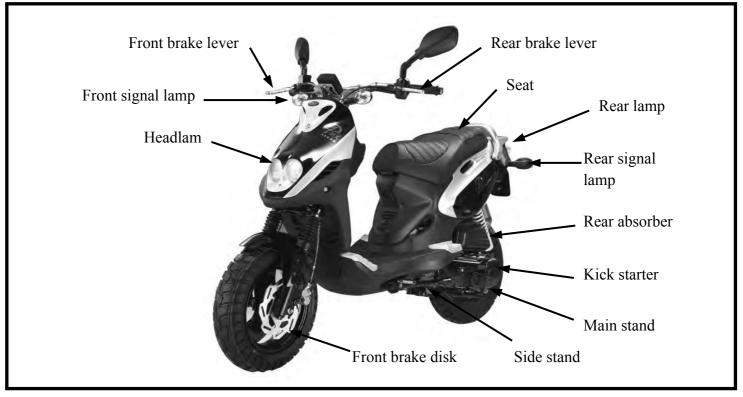
- 5. Don't let other motorists surprise you. Use extra caution at intersections , parking lot entrances and exits, and driveways.
- 6. Keep both hands on the handlebars and both feet on the floorboards while riding. A passenger should hold on to the scooter or the feet on then passenger foot pegs.
- 7. Never leave your scooter unattended with the engine running.
- 8. Moderate your speed when ridding over bumpy roads. Avoid hitting road hazards, such as sharp bumps and holes, in the road surface. These hazards can cause loss of control or structural damage to the vehicle.

#### PARTS NAME for PM model:



Remarks: The accessory equipments shall according to actual vehicle. Above items are only for function description.

#### PARTS NAME for PM-50DN (NAKED) model:



Remarks: The accessory equipments shall according to actual vehicle. Above items are only for function description.

# **IDENTIFICATION**

- 1. Recognize your vehicle model according to license document or manufacturing document.
- 2. This manual includes 5 kinds of engine models:
  - PMS-50: abbreviated as "PM-50" is 2 stroke (2T) / 50 C.C engine..
  - PMS-110: abbreviated as "PM-110" is 2 stroke(2T) / 110cc engine.
  - PMX-50: abbreviated as "PM-50" is 2 stroke (2T) / 50 C.C engine.
  - PMX-110: abbreviated as "PM-110" is 2 stroke(2T) / 110cc engine.
  - PM-50 NAKED: abbreviated as "PMS-50DN" is 2 stroke (2T) / 50 C.C engine.
- 3. Because this manual is suitable for all PM\* serial models, there are many different operations between every model. Once you see a model indication bar appears above the page, for example:

PM-110

The "**PMS-50DN** " model button lights on, and the lower bar is filled, that means this page is suitable for "**PMS-50DN** ".

## **IDENTIFICATION**

2.Engine No. is located (stamped) on the rear side of the left crankcase.



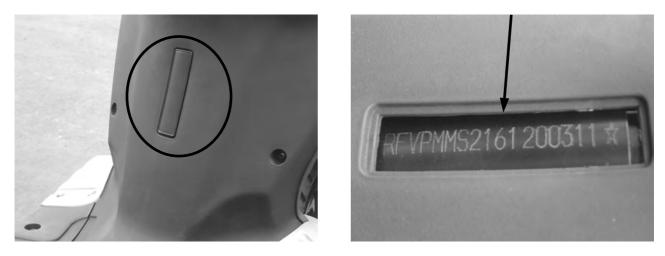
#### NOTE:

The upper row is model type, the lower row is the production serial numbers.

Your dealer need this number for ordering the parts, please write down the engine no. for their reference.

# **IDENTIFICATION**

3. Vehicle Identification Number (VIN) is located (stamped) inside the inner front cover.



#### NOTE:

The first 9 digitals are model type, the last 8 digitals are production serial numbers.

Your dealer need this number for ordering the parts, please write down the engine no. for their referenc.



#### FUNCTIONS OF EACH CONTROLLER

MAIN SWITCH:

THE MAIN SWITCH CONTROLLING THE IGNI-TION AND LAMP/LIGHT SYSTEM. THE OPER-ATION METHODS ARE AS FOLLOW:

1. ON:

ELECTRICAL CIRCUIT IS CONNECTED&ENGINE CAN BE STARTED. AT THIS MOMENT, THE KEY CAN'T BE PULLED OUT.

2. OFF:

ALL ELECTRICAL CIRCUITS ARE CUT AT THIS MOMENT, THE KEY CAN BE PULLED OUT.

IN THIS POSITION, THE HANDLE COMP. CAN BE LOCKED&KEY CAN BE PULLED OUT. PLEASE REFER TO PAGE 11 HANDLE LOCK OPERATION. NOTE: PLEASE TURN TO "OFF" OR "LOCK" (PULL OUT THE DKY) LOCATION WHEN PARK THE SCOOTER.



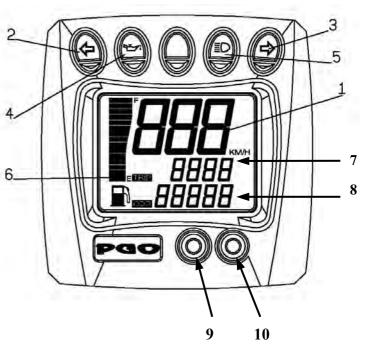
3. LOCK:



#### **SPEEDOMETER**

- 1. SPEED INDICATOR: SHOW THE REAL TIME SPEED .
- 2. LEFT TURN LAMP
- 3. RIGHT TURN LAMP
- 4. OIL WARNING LAMP:
- IF THE OIL IS NOT ENOUGH, THE LIGHT WILL BE "ON", THEN YOU SHOULD REFILL THE OIL. AFTER THE OIL IS REFILLED, THE OIL WARNING LIGHT WILL BE OFF.

■ WHEN THE MAIN SWITCH IS "ON", THE OIL WARNING LAMP WILL "ON" FOR A FEW SECONDS AND LATER IT WILL BE "OFF" IF THE LAMP IS NOT ON, THE BULB MIGHT BE BURNED. PLEASE CHECK THE CIRCUIT SYSTEM OR TAKE IT TO YOUR DEALERS FOR CHECKING, PLEASE BE SURE THE OIL IS ENOUGH, THEN YOU MAY RIDE IT.





#### ■ 5.HIGH BEAM LAMP

AS THE ENGINE STARTED, THIS LAMP LIGHTS

INDICATING THAT THE HIGH BEAM IS WORKING.

#### **6.FUEL INDICATOR**

INDICATE THE VOLUME OF FUEL IN THE TANK. THE INDICATOR WILL MOVE FROM "F"(FULL) TO "E" (EMPTY) AS THE FUEL IS CONSUMING. WHEN SWITCH OFF, THE INDICATOR WILL POINT

AT THE "E" POSITION. WHEN ONLY 2 COLUME FUEL IS RESIDUAL, THIS

INDICATOR WILL TWINKLE, PLEASE REFILL FUEL A.S.A.P.

7.TRIP INDICATOR: SHOWS HOW MANY (100

METERS) HAVE BEEN TRIPPED SINCE LAST RESET.

8.ACCUMULATED MILEAGE

SHOWS HOW MANY (KILOMETERS) MACCUMULATED SINCE THIS SPEEDOMETER HAS BEEN USED. 9.MODE BUTTON: INTEGRATED INSIDE, NO

**FUNCTION !** 

#### **10.SET BUTTON**

- THIS BUTTON IS USED FOR RESET THE TRIP DISTANCE.
- TURN ON THE MAIN SWITCH, PRESS THIS BUTTON 1 SECOND, THEN TRIP DISTANCE WILL BE RESET TO "0".





5. EACH INDICATOR LIGHT

1.SIGNAL LIGHT INDICATOR

2.HIGH BEAM INDICATOR

3.OIL WARNING LAMP

1.SIGNAL LIGHT(GREEN):

WHEN OPERATING, THE LAMP WILL FLASH WITH SOUND.

2.HIGH BEAM INDICATOR (BLUE): AS THE ENGINE START-"HI" LIGHTS INDICATING THAT THE HIGH BEAM IS WORKING.

3.OIL WARNING LAMP(RED):

IF THE OIL IS NOT ENOUGH, THE LIGHT WILL BE "ON", THEN YOU SHOULD REFILL THE OIL. AFTER THE OIL IS REFILLED, THE OIL WARNING LIGHT WILL BE OFF



#### NOTE:

WHEN THE MAIN SWITCH IS "ON", THE OIL WARNING LAMP WILL "ON" FOR A FEW SECONDS AND LATER IT WILL BE "OFF" IF THE LAMP IS NOT ON, THE BULB MIGHT BE BURNED. PLEASE CHECK THE CIRCUIT SYSTEM OR TAKE IT TO YOUR DEALERS FOR CHECKING. PLEASE BE SURE THE OIL IS ENOUGH, THEN YOU MAY RIDE IT.



#### **SPEEDOMETER**

#### FUEL GAUGE

INDICATE THE VOLUME OF FUEL IN THE TANK. THE INDICATOR WILL MOVE FROM "F" FULL TO "E" EMPTY AS THE FUEL IS CONSUMING. WHEN THE INDICATOR REACHES TO THE RED AREA, PLEASE REFILL FUEL A.S.A.P.



NOTE: WHEN SWITCH OFF, THE INDICATOR WILL POINT AT THE "E" POSITION.



1

2

#### HANDLE-BAR CONTROLS 1.HI/LO BEAM SWITCH

HI-The high beam is on "≡**D**"

LO-The low beam is on "

#### **2.Turn Signal Switch**

Move to  $\leftarrow$  to signal a left turn,  $\rightarrow$  to signal a right turn.

Press to turn signal off.

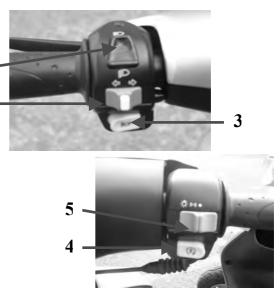
#### **3.Horn Button**

When the horn button is pressed, the horn will sound.

#### **4.Starter Button**

The starter button (2) is below the headlight switch (1).

When the starter button is pressed, the starter motor cranks the engine.



#### **5.HEADLIGHT Switch**

ON-Headlight, position light, taillight and meter light will be on, when the engine is running.



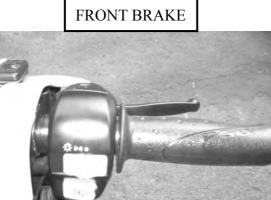
#### **REAR&FRONT BRAKE LEVER(HANDLE):**

# HOLD THE HANDLE &PULL THE LEVER,

#### THE BRAKE WILL BE OPERATING.

# REAR BRAKE







#### **FUEL TANK COVER:**

OPEN: INSERT THE KEY AND CLOCKWISE TURN 1/4, THEN THE COVER CAN BE OPENED. CLOSE: INSERT THE COVER TO ITS ORIGINAL POSITION AND (COUNTERCLOCKWISE) TURN BACK & PULL OUT THE DEY.



NOTE: IN ORDER TO FASTEN TIGHTLY, THE COVER SHOULD BE PUT ON THE ORIGINAL POSI-

TION (ARROW TO ARROW) AS SHOWNG ON THE PICTURE.

#### KICK STARTER:

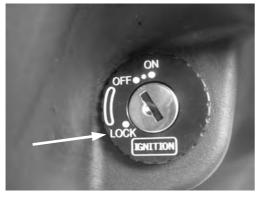
PULL THE KICKS OUT FROM THE ENGINED AND KICK DOWN, THEN THE ENGINE WILL BE STARTED. (USE KICK STARTER FOR SUBSTITUTING TO PUSH THE START BUTTON)





#### HANDLE (STEERING) LOCK

INSERT THE KEY INTO THE MAIN SWITCH &TURN TO THE LOCK POSITION AND TURN THE HANDLE BAR TO THE LEFT SIDE AT THE SAME TIME, THE HANDLE WILL BE LOCKED&THE KEY CAN BE PULLED OUT.



NOTE: DO NOT TURN TO LOCK POSITION DURING

RIDING SEATLOCK

### SEAT LOCK

IF NEED TO OPEN THE SEAT, PLEASE INSERT THE KEY AND TURNING AS THE INSTRUCTED. PUT BACK THE SEAT TO ITS ORIGINAL POSITION FOR CLOSING & LOCKING.





#### LUGGAGE COMP.

# IT LOCATES UNDER THE SEAT. PUT YOUR HELMET UPSIDE DOWN AS THE PICTURE.

#### NOTE:

1.THE MAX. LOADING WEIGHT IS 1 KGS.
2.WHEN THE OUTSIDE WEATHER IS HOT & ENGINE HAS BEEN OPERATING FOR A LONG TIME, THE LUGGAGE WILL BECOME HOT. DO NOT PUT GOODS WHICH ARE NOT DURABLE FOR HEAT IN THE LUGGAUE COMP.
3.DO NOT PUT IMPORTANT OR FRAGILE GOODS IN IT.
4.WHEN RAINING OR WASHING THE SCOOTER, IT MAY BECOME WET. PLEASE USE WATER-PROOF MATERIAL TO COVER IT.

# 5.PLEASE LOCK THE COVER WHEN LEAVING THE SCOOTER.



#### **INSPECTION BEFORE RIDING:**

#### PLEASE DO THE INSPECTION AS FOLLOWS BEFORE RIDING-

ITEM	PROCEDURE	PAGE
FRONT BRAKE	CHECK THE BRAKE FUNCTION, CLEARANCE, BRAKE OIL LEVEL, SEE IF IT'S LEAKING. IF NECESSARY, MAY REFILL FMVSS DOT 3 OR	15
	SAEJ 1703 BRAKE OIL.	
BEAR BRAKE	CHECK THE BRAKE FUNCTION AND CLEARANCE. MAKE ADJUSTMENT IF NECESSARY.	15
THROTTLE GRIP	CHECK IF IT IS SMOOTHE PUT SOME LUBRICANT & MAKE ADJUSTMENT IF NECESSARY.	22
LUBRICANT	ADJUSTMENTS IF NECESSARY. CHECK THE OIL LEVEL/ACCORDING TO THE NEED, REFILL OIL.	22
TIRE	CHECK THE PRESSURE THE WORN-OUT SITUATION.	23
CONTROLLER /GAUGE CABLE	CHECK IF SMOOTH ORERATION. ADD LUBRICANT IF NECESSART.	-
CENTRAL STAND	CHECK IF SMOOTH. ADD LUBRICANT IF NECESSARY.	-
ASSEMBLY/ FASTEN FITS	CHECK ALL THE ASSEMBLING PARTS. FIXING & ADJUST-ING IF NECESSARY.	-
FUEL TANK	CHECK THE FUEL LEVEL. REFILL UP IF NECESSARY.	16
LAMP/SIGNAL LIGHTS	CHECK IF IT IS OPERATING AT GOOD CONDITION.	26

#### BRAKE (REF. PAGE36):

1.FRONT & REAR BRAKE LEVER-YOU MAY CHECK THE BRAKE DURING THE LOW SPEED RIDING. CHECK THE CLEARANCE, IF NOT CORRECT, PLEASE ADJUST.

### NOTE: IF THE LEVER IS LOOSE, THAT MEANS THE BRAKE SYSTEM IS OUT OF ORDER (IT'S DANGEROUS). DO NOT RIDE IT BEFORE FIXING.

2.BRAKE OIL:CHECK THE OIL LEVEL, RFILL



3.BRAKE OIL IF NECESSARY.(USING FMVSS DOT 3 OR

SAE J1703 BRAKE OIL) 4.CHECK THE PAD OF DISK BRAKE (REF. PAGE 38)

NOTE: TAKE UOUR SCOOTER TO YOUR DEALERS IF NEED TO CHANGE THE BRAKE DISK. BRAKE OIL LEAKING CHECK.

BRAKE OIL LEAK CHECK: HOLD BRAKE LEVER FOR FEW MINUTES AND CHECK IF ANY OIL IS LEAKING FROM THE JOINT OF BRAKE TUBE OR MASTER CYLINDER.

NOTE: IF THE BRAKE OIL IS LEAKING, PLEASE LET YOUR DEALERS CHECK IT FOR YOU.

IT IS A DANGEROUS SITUATION

#### **OUR SUGGESTION**

1. THE INSPECTION SHOULD BE PROCEEDED BEFORE EVERY RIDING. THE ABOVE INSPECTION CAN BE DONE IN VERY SHORT TIME BUT WORTH MORE THAN THE TIME YOU WOULD HAVE SPENT.

2.DURING THE INSPECTION, IF ANY ABNORMAL IS FOUND, PLEASE TRY TO FIX IT TO GOOD CONDITION OR, CARRY IT TO YOUR DEALERS FOR HELP.



#### **THROTTLE GRIP:**

#### LUBRICANT:

TURN THE GRIP AND CHECK THE CLEAR-ANCE & OPERATION SITUATION. MAKE SURE THE GRIP WILL AUTOMATICALLY RETURN TO THE ORIGINAL POSITION. ASK YOUR DEALERS FOR ADJUSTING IF NECESSARY.





KEEP THE LUBRICANT BE FULL. CAPACITY OF LUBRICANT: 1.1 LITER.



NOTE: DO NOT USE A NON-SPECIFIED LUBRICANT (WHICH IS NOT RECOMMENDED BY US),

THAT MAY

CAUSE HIGH DENSITY EMISSION.

#### **AIR FILTER:**

THE FUNCTION OF THE AIR FILTER IS TO PREVENT

THE ASH ENTERING THE ENGINE AND WEAR OUT THE ENGINE. PLASE ASK THE DEALERS TO CHECK & CLEAN THE FILTER FOR THE TIME BEING.

#### TIRE:

IN ORDER TO HAVE THE HIGHEST EFFI-CIENCY & SAFETY OPERATION, PLEASE PAY ATTENTION TO THE FOLLOWS:

1. TIRE PRESSURE-CHECK IF IT'S IN ACCOR-DANCE WITH THE STANDARD PRESSURE.

NOTE: THE TEMPERATURE OF THE INSIDE & OUTSIDE TIRE OUGHT TO BE THE SAME, THEN ACCORDING TO THE LOADING, RIDER'S WEIGHT & RIDING SPEED TO CHECK AND ADJUST THE TIRE PRESSURE.

THE NORMAL TIRE PRESSURE: FRONT: 2.0 KG/CM2 REAR: 2.0 KG/CM2



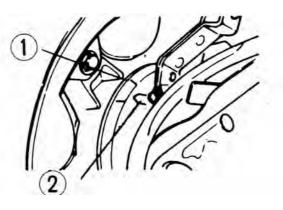




2. CHECKING: CHECK THE TIRE SITUATION BEFORE RIDING. IF THE OUTSIDE TIRE IS WORN OUT OR STABBED BY NAIL, GLASSS OR CRACKING. PLEASE ASK YOUR DEALERS FOR INSPECTION AND IF NECESSARY, CHANGE A SAME SPEC. TIRE. 3 .INSPECTION FOR THE DEPTH OF THE TIRE GROOVE (TRACK: IF THE TIRE IS WORN OUT TOO MUCH, THE GROOVE WILL BE COVERED BY DIRT AND WHEN THE ROAD IS WET, THAT WILL BE EASY OF SLIDE DURING RIDING. PLEASE CHANGE THE TIRE IF THE DEPTH IS LESS THAN 0.8MM. REFER TO THE FOLLOWING PICTURE. NOTE:

1. IT IS VERY DANGEROUS TO RIDE A SCOOTER WITH A WORN-OUT TIRE WHEN THE DEPTH OF THE TIRE DECREASING TO THE INDICATOR ARROW. PLEASE ASK YOUR DEALERS TO CHANGE THE TIRE FOR YOU.

2. THE REPLACEMENT OF BRAKE, TIRE AND WHEEL SHOULD BE DONE BY YOUR PGO DEALER, PLEASE DO NOT DO IT BY YOURSELF.



#### LAMPS & SIGNAL LINGHTS:

CHECK THE FRONT, SIGNAL-REAR, BRAKE, GAUGE LAMP AND ALL OTHER INDICATOR LIGHTS, TO ASSURE IF THEY ARE WORKING WELL. NOTE:

1.TANK CAPACITY: 5.1 Liter

2.DO NOT OVER-FILL UP THE GASOLINE

(DON'T OVER THE NECK LINE)OTHER- WISE IT WILL BE

SPILLING OUT DUE TO THE HOT TEMPERATURE.

3.DO NOT SPILL OUT THE GASOLINE ON THE MUFFLER.

#### SWITCHES:

CHECK THE SWITCH OF HEAD LAMP, SIGNAL, BRAKE LAMPS, HORN AND START BUTTON ETC. ALL THE SWITCHES AND MAIN SWITCHES SHOULD BE IN WORKING SITUATION.

FUEL (GASOLING): MAKE SURE THERE'S ENOUGH FUEL IN THE TANK.

#### **STARTING ENGINE:**

NOTATION FOR OPERATION&RIDING:
1.PLEASE BE FAMILIAR WITH ALL THE OPERA-TION SYSTEM&FUNCTION BEFORE RIDING.
PLEASE CONTACT WITH YOUR DEALERS IF THERE'S ANY QUESTION.
2.DO NOT START THE ENGINE IN A CLOSED PLACE(WITHOUT VENT)



3.TURN THE MAIN SWITCH TO "ON"4.WHEN THE THROTTLE IS TOTALLY CLOSED, HOLD THE BRAKE LEVER&PUSH THE START BUTTON OR USE THE KICKSTARTER TO START THE ENGINE.

NOTE: IF THE ENGINE CAN'T BE STARTED, RELEASE THE START BUTTON. IN ORDER TO AVOID LOSING HUGE AMOUNT OF ELECTRICITY, PLEASE DO NOT PUSH THE BUTTON OVER 5 SECONDS EACH TIME. USE KICK STARTER TO START THE ENGINE IF THE START BUTTON IS NOT WORKING.

#### WARM UP THE ENGINE:

IN ORDER TO PROTECT THE ENGINE, PLEASE WARM UP THE ENGINE 1~3 MINUTES BEFORE RIDING. DO NOT ACCELERATE TOO FAST WHEN THE ENGINE IS COLD.

NOTE: PLEASE READ "ENGINE INITIAL RUN-IN" (PAGE 30) BEFORE OPERATING THE SCOOTER.



THE SIGNAL LIGHT BEFORE RIDING. 4.GRADUALLY TURN THE THROTTLE GRIP AND TURN OFF THE SIGNAL LIGHT AFTER RIDING.

ACCELERATING(THROTTLING): BY TURNING THE THROTTLE GRIP, THE SPEED CAN BE ADJUSTED. TURNING DOWN THE THROTTLE TOWARDS YOUR BODY, IT WILL SPEED UP; REVERSING IT TO SLOW DOWN THE SPEED.

SCOOTER RIDING:

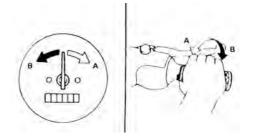
AFTER WARMING UP THE ENGINE-

1.USE YOUR HAND TO HOLD THE BRAKE LEVER

AND PUSH DOWN THE CENTRAL STAND.

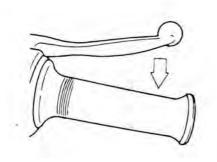
2.CHECK THE REAR VIEW MIRROR ANGLE.

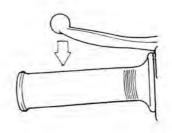
3. VIEWING THE TRAFFIC SITUATION, AND USE



#### **BRAKE USING:**

 RELEASE THE THROTTLE GRIP.
 GRADUALLY PULL(PRESS) THE LEVEER OF BOTH FRONT AND REAR BRAKE.





NOTE:

 DO NOT STOP ABRUPTLY TO AVOID SLIDING & FALLING DOWN.
 BE CAREFUL TO USE THE BRAKING WHEN THE SCOOTER IS SLIDING TO ONE SIDE. INAPPROPRIATE USING OF THE BRAKE MAY CAUSE SLIDING.
 SLOW DOWN THE SPEED ON THE PAVED IRON PLATE, RAIL WAY TRACK & WET ROAD.
 IT IS DIFFICULT TO BRAKE ON THE WET ROAD & CLIMBING SLOPE. SLOW DOWN THE SPEED WHEN SLOPING DOWN.

#### **ENGINE INTIAL RUN-IN**

MILEAGE FROM 1 TO 1,000 KMS IS THE MOST IMPORTANT RERIOD FOR THE SCOOTER'S SUSTAINING LIFE. THE NEW ENGINE CAN'T AFFORD TOO MUCH LOADING DURING THE FIRST 1,000 KM. EACH PART OF THE ENGINE WILL BE RUN-IN TO OBTAIN THE CORRECT CLEARANCE. IN THIS PERIOD, AVOID PROLONGING THE COMPLETE THROTTLING OUT OR ANY OPERATION WHICH MAY CAUSE HIGH TEMPERATURE IN THE ENGINE. PLEASE READ CAREFULLY THE ENGINE. PLEASE READ CAREFULLY THE FOLLOWING INFORMATION.

1.0~150KMS

AVOID OVER 1/2 THROTTLING OPERATION.COOL DOWN THE ENGINE 5-10 MIN./PER HOUR.CHANGING THE SPEED(DO NOT CONTINUE AT THE SAME SPEED FOR TOO LONG.)

2.150~500KMS

AVOID OVER 1/2 THROTTLING LONG OPERATION.

3. 500~1,000KMS

AVOID OVER 3/4 THROTTLING OPERATION.

NOTE: CHANGE GEAR OIL AFTER 300KMS

4.ABOVE 1,000KMS AVOID THROTTLING OUT TOTALLY IN A LONG PERIOD OPERATION.

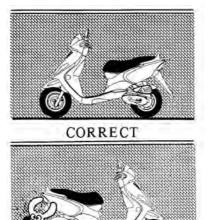
NOTE: IF THERE IS ANY PROBLEM DURING THE INITIAL RUN-IN PREIOD, PLEASE CONTACT YOUR DEALERS.

#### **PARKING:**

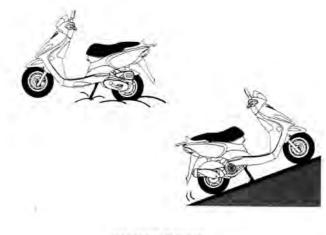
TURN OFF THE ENGINE AND PULL OUT THE KEY WHEN PARKING THE SCOOTER.

NOTE: BECAUSE THE MUFFLER IS VERY HOT (AFTER RIDING), PLEASE PARK YOUR SCOOTER FAR FROM THE CHILD & REDESTRIANS TO AVOID THEM TOUCHING IT. DO NOT PARK YOUR SCOOTER ON A SLOPE OR SOFT GROUND TO AVOID FALLING

DOWN.



INCRRECT



INCORRECT

### PERIODICAL MAINTENANCE AND CONCISE REPAIRING:

TO SECURE THE MOST SAFE AND EFFECTIVE PERFORMANCE, PLEASE CHECK, ADJUST AND LUBRICATE YOUR SCOOTER PERIODICALLY. "SAFETY CONSIDERATION" SHOULD BE EVERY RIDER'S PRIORITY AND MAINTENANCE TABLE SHOULD BE AN IMPORTANT GUIDE FOR CONCISE REPAIRING. MEANWHILE, PLEASE PAY ATTENTION TO THE ENVIRONMENT, CLIMATE, GEOGRAPHY AND RIDING CONDITION TO SET UP A PROPER MAINTENANCE INTERVAL.

NOTE:

THIS SCOOTER IS DESIGNED TO BE RIDING ON NORMAL PAVED ROAD. IF UNDER A DIRT AND WET COND-ITION, PLEASE CLEAN THE AIR-FILTER FREQUENTLY OTHERWISE THE ENGINE WILL BE WORN-OUT QUICKLY. IF YOU ARE NOT FAMILIAR WITH THE INSPECTION AND PRECAUTION, PLEASE CONTACT YOUR DEALERS.

### MAINTENANCE TABLE (A: CHECKING & ADJUSTING, C: CLEANING, P: REPLACING, T: TIGHTENING

In order to be safe, keep good efficiency, and reduce pollution, pleas	se do the maintenance a certain period of <b>time</b> .
--	---

ITEM	DRIVING KILOMETERS							Examine							
	300		3000		6000		9000		12000		15000	18000		21000	Before riding
Spark plug	Clean it once per 3,000kms or change a new one														
Decarbonizing					С				С			С			
Transmission belt					А				Α			Α			
Ignition timing					А				Α			Α			
Air cleaner			С		С		С		С		С	С		С	
Carburetor	А		А		А		Α		Α		Α	Α		А	
Idle(rpm)	TUNING TO 1,900±100rpm														
Emission	А		А		Α		Α		Α		Α	Α		А	
Fuel filter					С				С			С			
Oil filter					С				С			С			
Oil volume	REFIL	L THE R	ECON	<b>IMENI</b>	DED OI	L ONC	E THE	"WAR	NING L	AMP"	IS ON				
Gear oil	R				R				R			R			
Pressure of tyre	А		А		А		Α		Α		Α	Α		А	А
Tyre	CHANGE A NEW ONE ONCE WEARING OUT										А				
Brake lever	Α		А		Α		А		Α		Α	Α		А	А
Disk brake oil	KEEP THE LIQUID SURFACE BETWEEN HIGH AND LOW									А					
Brake lining	CHECKING PER 6,000KMS AND CHANGE A NEW ONE IF NECESSARY														
Screws and nuts	Т		Т		Т		Т		Т	Т	Т	Т		Т	
Pipes	А		С		С		С		С	С	С	С		С	
Lighe & horn	Α		А		А		А		А	А	А	А		А	А

### **CLEANING THE AIR-CLEANER:**

1.OPEN THE LUGGAGE COMP.
2.(a)TAKE OFF THE TANK (INCLUDING THE SEAT), (b) TAKE OUT THE LUGGAGE COMP.
(c)TAKE OUT FUEL TANK COVER. (d)DAKE OFF THE FRONT COVER.(e)TAKE OFF BODY COVER.
3.SCREW OUT THE 4 SCREWS AND TAKE OFF THE AIR-CLEANER COVER.
4. TAKE OUT THE SPONGE, AND CLEAN IT.



NOTE: USING SOLVENT TO CLEAN THE PONGE ONLY. DO NOT USE FLAMMABLE & EXPLOSIVE SOLVENT.



- 5. DRY OUT THE SOLVENT OF THE SPONGE BUT AVOID DESTROYING IT.
- 6. REFILL FEW LUBRICANT OIL ON THE SURFACE OF THE SPONGE (ONLY WET IT BUT NOT DIP IT IN THE OIL).
- 7. PUT BACK THE SPONGE ON THE AIR CLEANER AND PERFECTLY FASTEN THE COVER WITHOUT

ANY LEAKING.

8. ASSEMBLE THE AIR-CLEANER & PUT BACK TO

ITS ORIGINAL PLACE. PLEASE MAKE SURE

THAT THE SCREWS ARE FASTENED TO AVOID

CLEANER) GO INTO THE ENGINE.

NOTE: PLEASE DO NOT START THE ENGINE BEFORE THE AIR-CLEANER IS ASSEMBLED, OTHERWISE THE PISTON/MAIN CASE WILL BE BADLY WORN OUT. CHECKING THE SPARK PLUG:

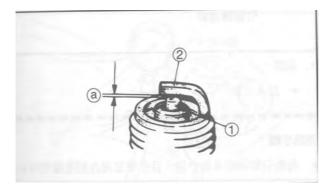
SPARK PLUG IS ONE OF THE IMPORTANT PARTS OF THE ENGINE AND IT IS EASY TO BE CHECKED. ACCORDING TO SPARK PLUG CONDITION, UOU MAY INFER THE SITUATION OF THE ENGINE. THE IDEAL COLOR OF THE ELECTRODE SHOULD BE LIGHT BROWN. IF THERE'S ANY PROBLEM, PLEASE ASK YOUR DEALERS TO CHECK FOR YOU. PLEASE TAKE OFF THE SPARK PLUG AFTER A PERIOD OF TIME BECAUSE IT WILL BE CORRODED & WORN OUT DUE TO THE HOTESS AND DIRT FOR THE TIME BEING. IF HAPPENED, PLEASE CHANGE A NEW SPARK PULG.

Standard Spark Plug : BP7HS (NGK) or BPR7HS FOR REGULATION

#### SPARK PLUG GAP: 0.6-0.7mm (ITEM a)

WHEN CHECKING THE SPARK PLUG, PLEASE CLEAN THE SURFACK OF THE WASHER AND SCREW, THEN FASTEN IT.

TORQUE: 2.0 KGF-M



NOTE: IF THERE IS NO WRENCH (TOOLS) WITH YOU, PLEASE WRENCH IT BY YOUR FINGERS; TURN 1/4~1/2.AND LATER USING THE WRENCH(TOOLS) TO FIX IT TO THE STANDARD TORQUE.

#### **BRAKE ADJUSTING:**

THE CLEARANCE OF LEVER - (a) FRONT BRAKE: 10-20 mm - (b) REAR BRAKE: 10-20 mm

#### IF THE CLEARANCE IS INCORRECT, PLEASE ADJUST IT.

### NOTE: IF THE BRAKE CLEARANCE IS INCORRECT, THAT MEANS THE BRAKE SYSTEM IS DANGEROUS.

PLEASE DO NOT RIDE IT AND ASKING YOUR DEALERS TO CHECK & ADJUST IT FOR YOU.

### **CHECK THE LINING:**

THERE IS ONE INDICATOR FOR CHECKING THE LINING , YOU CAN CHECK THE LINING BY VIEWING THE INDICATOR (NOT NEED TO TAKE THE BRAKE OFF) SEE IF IT'S WORN OUT OR NOT. IF THE INDICATOR POINTS TO THE LIMIT LINE, PLEASE ASK YOUR DEALERS TO CHANGE IT.

INDICATOR
 LIMIT LINE

### **FRONT BRAKE:**

PLEASE OPEN THE COVER OF THE VIEWING HOLE AND ACTING THE BRAKE FOR CHECKING. IF THE INDICATOR ALMOST REACHES THE DISK, PLEASE ASK YOUR DEALERS TO CHANGE IT.



NOTE: PLEASE BE SURE TO PUT THE COVER BACK AND FASTEN. IF THE BRAKE AREA IS WET GETTING WATER), THE BRAKE WILL BE OUT OF ORDER AND DANGEROUS.

### **BRAKE OIL:**

INSUFFICIENT BRAKE OIL WILL MAKE THE AIR GOING THROUGH THE BRAKE SYSTEM AND MIGHT CAUSE THE BRAKE TO LOSE CONTROL.

PLEASE CHECK THE BRAKE OIL LEVEL AND REFILL IT IF NECESSARY.

PLEASE OBEY THE FOLLOWING PRECAUTION.



- 1. WHEN CHECKING THE OIL LEVEL, PLEASE TURN THE HANDLE BAR ASSURING THAT THE BRAKE OIL IS IN HORIZONTAL POSITION.
- 2.USE CORRECT BRAKE OIL. OTHERWISE THE OIL SEAL WILL BE DEFECTED. THIS MAY CAUSE THE OIL LEAKING & LOSE ITS FUNCTION.

#### **RECOMMENDED BRAKE OIL:**

FMVSS DOT 3 OR SAE J1703 BRAKE OIL.

- 3. REFILL THE SAME KIND OF BRAKE OIL. MIXING OF DIFFERENT OIL & TYPES WILL YIELD A BAD CHEMICAL REACTION AND CAUSE THE BRAKE OUT OF ORDER.
- 4. TO AVOID THE WATER GETTING INTO THE MAIN CYLINDER, OTHERWISE. THE BOILING TEMPERATURE OF THE BRAKE OIL WILL BE DECLINING AND MAKE THE AIR BE OBSTRUCTED.
- 5. BRAKE OIL COULD DAMAGE THE PAINT SURFACE AND PLASTIC PARTS. IF ANY OIL IS SPILLED OUT, PLEASE CLEAN IT IMMEDIATELY.
- 6. IF THE BRAKE OIL CAN'T BE REFILLED TO THE STANDARD LEVEL, PLEASE CHECK WITH YOUR DEALERS.

### FRONT FORK CHECKING:

- NOTE: IN ORDER TO AVOID FALLING DOWN, PLEASE UPHOLD THE SCOOTER SAFELY.
- CHECKING BY EYES-CHECK IF THE INNER PIPE IS SCRATCHED, BROKEN, OR LEAKING.
   OPERATING CHECK:PUT THE SCOOTER IN A PLAIN SURFACE.
- (a)HOLD THE HANDLE AND KEEP THE SCOOTER IN VERTICAL POSITION, THEN HOLD THE FRONT BRAKE LEVER.
  (b)MOVE UP & DOWN THE FRONT FORK FOR A COUPLE

OF TIMES.

NOTE: IF FOUND THE FRONT FORK IS NOT SMOOTH OR BROKEN, PLEASE CONTACT WITH YOUR DEALER.



# **2.FUNCTION CHECK**

1.EYE CHECKING 2.OPERATION CHECKING

### **BATTERY:**

THE BATTERY IS SEALED SO YOU DON'T NEED TO CHECK THE LIQUID NOR REFILLING. IF THE LIQUID IS LEAKING, PLEASE CHECK WITH YOUR DEALER.

NOTE: PLEASE DO NOT TAKE OFF THE SEAL BOLT OF THE BATTERY. THAT WILL DAMAGE YOUR

BATTERY SYSTEM.

CHANGING FUSE :

 THE FUSE IS LOCATED BESIDE THE BATTERY (UNDER THE STEP BOARD)
 TAKE OFF(a) 2 SCREWS ON THE COVER (b) THE COVER

3.IF THE FUSE IS BURNED OUT, TURN OFF THE MAIN SWITCH AND THE SWITCH OF THE DEREC- TIRE PARTS. CHANGE A NEW CORRECT FUSE. TURN ON THE SWITCH, AND CHECK THE OPERA TION SITUATION. IT THE NEW FUSE IS BURNED OUT AGAIN, PLEASE CONTACT WITH YOUR DEALER. NOTE:DO NOT USE A HIGHER AMPERE FUSE THAN THE ORIGIAN SPEC. A DIFFERENT (ABNORMAL) FUSE WILL SERIOUSLY DEMAGE THE BATTERY SYSTEM AND MIGHT CAUSE FIRE.



ТҮРЕ	PMS-50DN
DIMENSION: OVERALL LENGTH OVERALL WIDTH OVERALL HEIGHT WHEEBASE DRY WEIGHT ENGINE: TYPE MODEL NO. CYLINDER ARRAY PISTON DISPLACEMENT START SYSTEM LUBRICATION SYSTEM LUBRICANT CAPACITY	1667 mm 780 mm 1125 mm 1173 mm 92 kg Two stroke, forced air cooling P2 SINGLE 49.0 cc ELECTRIC AND KICK SEPARATE Recommend two stroke oil (FC class) 1.1 L
GEAR OIL: MODEL CAPACITY REPLACEMENT VOLUME	API SAE 140 110 cc 90 cc



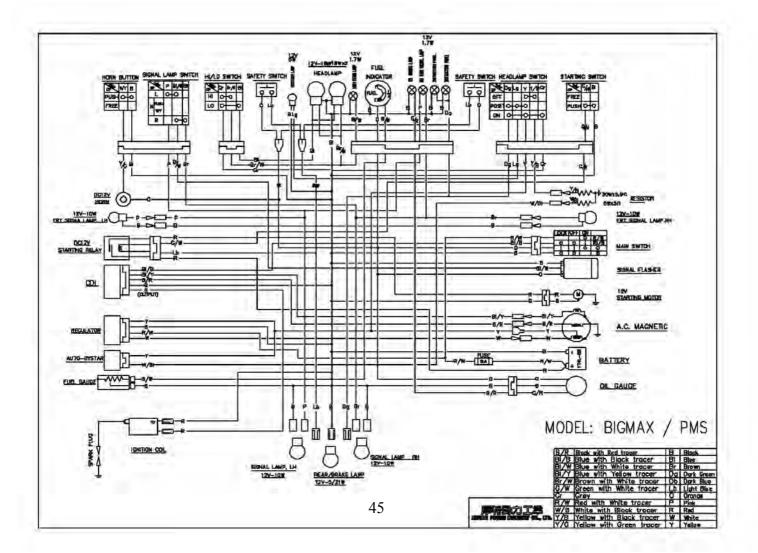
ТҮРЕ	PMS-50DN
AIR CLEANER	DRY PAPER FILTER
FUEL:	
GASOLINE	UNLEADED
CAPACITY OF TANK	5.1 Liter
SPARK PLUG	BP7HS(NGK) FOR GENERAL, OR
	BPR7HS(NGK) FOR REGULATION
CLUTCH TYPE	DRY TYPE
GEAR SHIFT TYPE	AUTOMATIC(V BELT)
TIRE SIZE (FRONT)	120/70-12
(REAR)	130/90-10
ELECTRIC SYSTEM	
IGNITION SYSTEM	CDI
GENERATOR SYSTEM	FLYWHEEL MAGNET ELECTRIC
BATTERY TYPE	YTX4L-BS
CAPACITY OF BATTERY	12V-3AH
BULB VOLT/QUANTITY	
HEAD LAMP LAMP TYPE	12V-18W/18W×2
REAR LAMP/STOP LAMP	12V- 0.7/2.7W
SIGNAL LAMP	12V- 10W×4

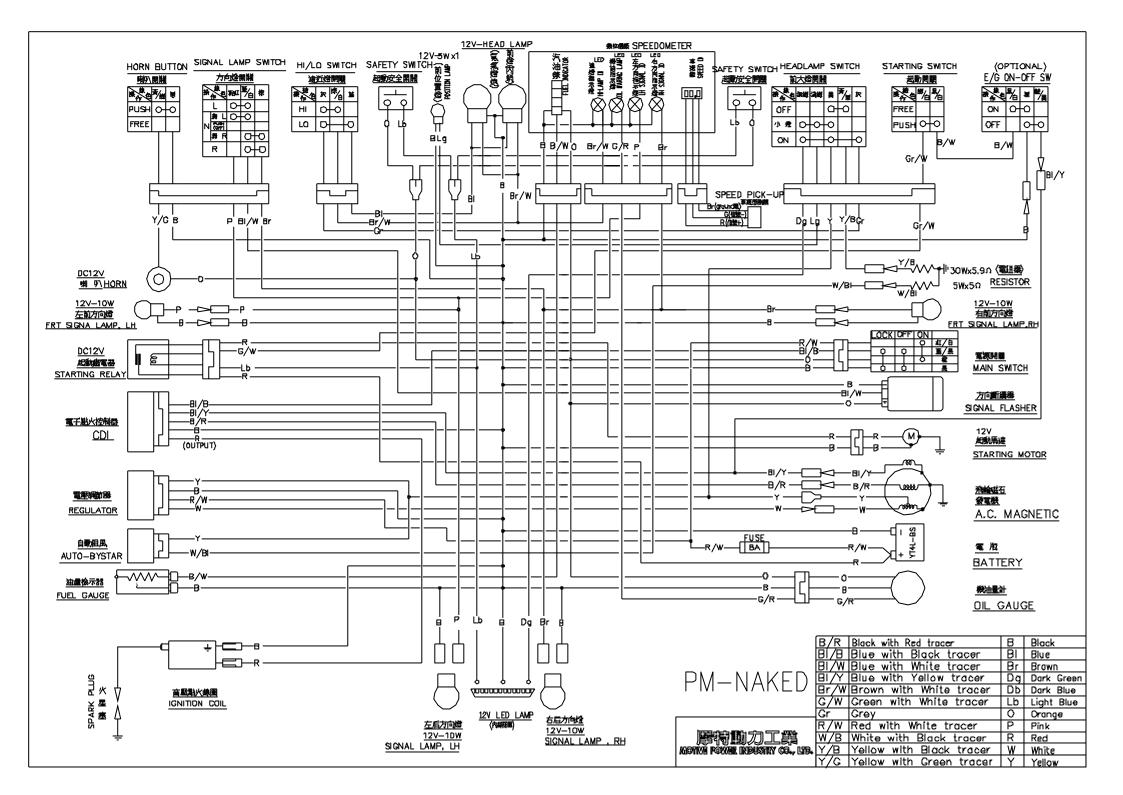


ТҮРЕ	PM*-50	PM*-110
DIMENSION:		
OVERALL LENGTH	1807 mm	1807 mm
OVERALL WIDTH	637 mm	637 mm
OVERALL HEIGHT	1116 mm	1116 mm
WHEEBASE	1173 mm	1173 mm
DRY WEIGHT	87 kg	89 kg
ENGINE:		
TYPE MODEL NO. CYLINDER ARRAY PISTON DISPLACEMENT START SYSTEM LUBRICATION SYSTEM LUBRICANT CAPACITY	Two stroke, forced air cooling P2 SINGLE 49.0 cc ELECTRIC AND KICK SEPARATE Recommend two stroke oil (FC class) 1.1 Liter	Two stroke, forced air cooling P0 SINGLE 106.2 cc ELECTRIC AND KICK SEPARATE Recommend two stroke oil (FC class) 1.1 Liter
GEAR OIL:		
MODEL	API SAE 140	API SAE 140
CAPACITY	110 cc	110 cc
REPLACEMENT VOLUME	90 cc	90 cc



TVDE	$\mathbf{D}\mathbf{M}\mathbf{*}$ 50	DM (* 110)
TYPE	PM*-50	PM*-110
AIR CLEANER	DRY PAPER FILTER	DRY PAPER FILTER
	DRI FAFER FILIER	DKI FAFEK FILIEK
FUEL: GASOLINE		
CAPACITY OF TANK	UNLEADED	UNLEADED
	5.1 Liter	5.1 Liter
SPARK PLUG	BP7HS(NGK) OR	BP7HS(NGK) OR
	BPR7HS(NGK) REGULATION	BPR7HS(NGK) REGULATION
CLUTCH TYPE	DRY TYPE	DRY TYPE
GEAR SHIFT TYPE	AUTOMATIC(V BELT)	AUTOMATIC(V BELT)
TIRE SIZE (FRONT)	120/70-12	120/70-12
(REAR)	130/70-12	130/70-12
· · · · · ·		
ELECTRIC SYSTEM	CDI	CDI
IGNITION SYSTEM	CDI	CDI
GENERATOR SYSTEM	FLYWHEEL MAGNET ELECTRIC YTX4L-BS	FLYWHEEL MAGNET ELECTRIC YTX5L-BS
BATTERY TYPE	12V-3AH	12V-4AH
CAPACITY OF BATTERY		
CALACIT I OF DALLERI		
BULB VOLT/QUANTITY		
HEAD LÀMP LAMP TYPE	12V-18W/18W×2	12V-18W/18W×2
REAR LAMP/STOP LAMP	12V- 5W/21W×1	$12V-5W/21W\times 1$
SIGNAL LAMP	$12V - 10W \times 4$	$12V - 10W \times 4$
		127 1077





## **Periodic Maintenance Record**

Plan km	Actual km	Date	Dealer Sign.	Plan km	Actual km	Date	Dealer Sign.
300				14,000			
1,000				15,000			
2,000				16,000			
3,000				17,000			
4,000				18,000			
5,000				19,000			
6,000				20,000			
7,000				21,000			
8,000				22,000			
9,000				23,000			
10,000				24,000			
11,000				25,000			
12,000				26,000			
13,000				27,000			

• Please decrease maintenance period when often driving in dusty areas.

• Copy the blank table to use when odometers is over the above table planned.